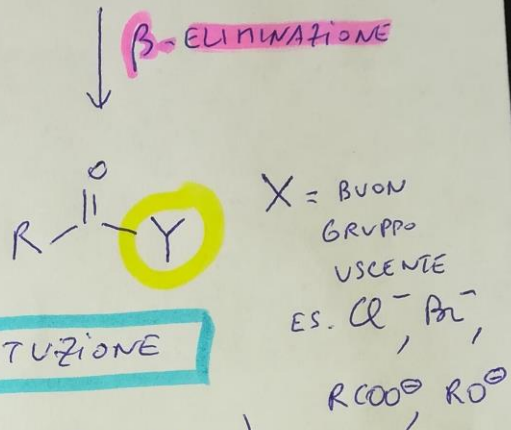
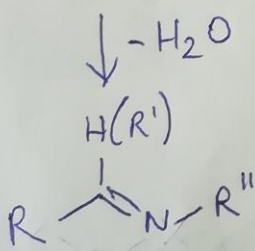
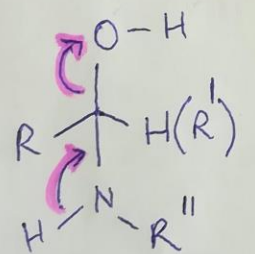
 = GRUPPI OGGETTO DELLA SOSTITUZIONE



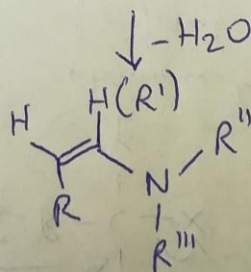
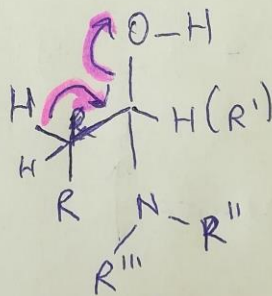
**ADDIZIONE +  $\beta$ -ELIMINAZIONE = SOSTITUZIONE**

SE  $Y-H = \text{AMMINA}$  (PRIMARIA o SECONDARIA)

IL PRODOTTO DI SOSTITUZIONE SI CHIAMA IMMINA (con AMMINA PRIMARIA) o ENAMMINA (con AMMINA SECONDARIA)



IMMINA



ENAMMINA